

Date Created: 05/14/2018  
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Department: Quality  
Revision: B  
Approval Date: 12/16/2019



1461 Lawrence Drive  
Thousand Oaks, CA 91320  
**Kavlico Process Specification**

Process Specification Number

**KPS3616**

Code Identification No.: 22863

Page 1 of 64

## **Electrical Equipment**

### **1.0 Purpose**

The purpose of this document is to provide calibration specifications for electrical and mechanical tools.

### **2.0 Scope**

This procedure applies to Kavlico Thousand Oaks and Kavlico Tijuana Facilities.

### **3.0 Department Responsible for Implementation**

- Calibration

### **4.0 Reference Documents:**

- AP0411 – Aerospace Procedure for control of inspection and test equipment
- AP0422 – Aerospace Procedure for requirements for control of inspection, measuring, and test equipment (Subcontractor)
- AP0416 – Aerospace Procedure for control of quality records
- WI691 – Calibrating Kavlico Mexico Facility Equipment

### **5.0 Procedure:**

Refer to the Table of Contents to locate the calibration specification for electrical tools.



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## **Electrical Equipment**

# **ELECTRICAL EQUIPMENT**

## **CALIBRATION SPECIFICATION FOR ENVIRONMENTAL CHAMBERS**

1. **Dedicated to a Process:** Compare the setpoint temperature of UUT [ unit under test] against temperature standard next to temperature sensor of UUT controller.
2. **Dedicated to a process at variable setpoints:** Calibrate at the spectrum of the process.
3. **Not Dedicated:** Calibrate on full scale basis.
4. **Controller calibration:** If controller is available for bench calibration then perform full calibration per manufacture manual.

### **SPECIFICATION:**

[A] Manufacturer's specs

[B] Mfg. spec not available: Desired Limit  $\pm 2^\circ$  of setpoint

[C] Reference to KPS

[D] For non-dedicated Engineering: Desired Limit  $\pm 5^\circ$  of setpoint

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Date: 10/25/96

Approved By: Jeffrey Stanton  
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Date: 5/17/18



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**Electrical Equipment**

**TOROTRON Hi Pot Tester**

THP-03D-AD

<i>DC OUTPUT</i>	<i>LIMIT</i>	<i>STANDARDS EMPLOYED</i>
500 V	490 - 510	Digital Multimeter HP 3490A S/N 1637A 05777
1000 V	980 - 1020	High Voltage Probe Fluke 80K-40
2000 V	1960 - 2040	
3000 V	2940 - 3060	

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Date: 11/01/96

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**Electrical Equipment**

**Strip Chart Recorder**

Honeywell

All Models with ranges between 0-1000°C K

<i>TEST</i>	<i>LIMIT</i>	<i>STANDARDS EMPLOYED</i>
Applied		
50°C	± 1 div	Fluke Thermometer/Calibrator 2190A / Y2003 S/N 2021044
200°C	“	
400°C	“	
600°C	“	
800°C	“	
950°C	“	

Prepared By: Harshad Shah

Date: 11/01/96

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**Electrical Equipment**

**Channel Recorder**

Omega 3  
 PD2053

<i>TEST</i>	<i>LIMIT</i>	<i>STANDARDS EMPLOYED</i>
<i>Applied</i>		
Ch1, Ch2 & Ch3	± 1 div	Fluke Thermometer/ Calibrator 2190A/ Y2003 S/N 2021044
200°C	“	
400°C	“	
600°C	“	
800°C	“	
950°C	“	

Prepared By: Harshad Shah

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**Electrical Equipment**

**Frequency Counter**

TOPWARD  
 Model TFC-1202

TEST		LIMIT	STANDARDS EMPLOYED
<i>Sensitivity Check</i>			
Range	Input	± 100 mV	Fluke Calibrator 5100A S/N 780037
10 MHz	100 Hz	“	Signal Generator Tektronix 191 S/N 004903
	1 kHz	“	Frequency Counter HP 5328A S/N 1828A11009
	10 kHz	“	
	100 kHz	“	
	10 MHz	“	
100 MHz	50 MHz	± 500 mV	
	100 MHz	“	
Time Base	10 MHz	Adjust	

Prepared By: Harshad Shah

Date: 11/01/96

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**Electrical Equipment**

**Thermometer**

Keithley  
 Model 740

<i>TEST</i>	<i>LIMIT</i>	<i>STANDARDS EMPLOYED</i>
<i>Applied</i>		
- 100°C	± 1°C	Fluke Thermometer/ Calibrator 2190A/ Y2003 S/N 2021044
-50°C	“	
-25°C	“	
0.0°C	“	
25°C	“	
50°C	“	
100°C	“	
150°C	“	
200°C	“	
400°C	“	

Prepared By: Harshad Shah

Date: 11/05/96

Approved By: Jeffrey Stanton  
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**Electrical Equipment**

**Dig. Panel Meter**

WESTEN

<i>TEST</i>	<i>LIMIT</i>	<i>STANDARDS EMPLOYED</i>
Meter Acc.		
Applied Volts DC		Fluke Calibrator 5100A S/N 780037
0.500	± 0.5%	
1.000		
2.000		
4.000		
6.000		
8.000		
10.000		
19.000		

Prepared By: Harshad Shah

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**Electrical Equipment**

**Decade Resistors and Capacitors**

Cornell-Dubliner  
 All Models

<i>TEST</i>	<i>LIMIT</i>	<i>STANDARDS EMPLOYED</i>
<b><i>Decade Resistors</i></b>		
Zero Res.	Included in all Readings.	Digital Multimeter HP 3455A S/N 1622A03238
Scale readings for each decade all steps 1,2,3,4,5,6,7, 8,9 and 10.	As specified on box.	
<b><i>Decade Capacitors</i></b>		
Zero Capacitance	Included in all Readings.	Digital Impedance Meter ESI 252 S/N V201063252
Scale readings for each decade all steps 1,2,3,4,5,6,7, 8,9 and 10.	As specified on box.	

Prepared By: Harshad Shah

Date: 11/06/96

Approved By: Jeffrey Stanton  
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Date: 5/17/18



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**Electrical Equipment**

**Counter/Timer P6000 Series**

Newport

<i>TEST</i>	<i>LIMIT</i>		<i>STANDARDS EMPLOYED</i>
Meter Acc.			
Applied Frequency	Nominal Display	Nominal Analog Output	Fluke Calibrator 5100A S/N 780037
50 kHz	50000	500 mV	Wave Generator 186 S/N 286337
60 kHz	60000	600 mV	Freq. Counter Keithley 775A S/N 390445
80 kHz	80000	800 mV	Multimeter Keithley 197 S/N 440065
100 kHz	100000	1000 mV	
120 kHz	120000	1200 mV	
	0-1M = 0 - 10 V [1mV/100 counts]		
	Sensitivity Sq. Wave input $\pm$ 50mV 2 Hz - 100 kHz		

Prepared By: Harshad Shah

Date: 11/06/96

Approved By: Jeffrey Stanton

Date: 5/17/18

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**Electrical Equipment**

**Broadband Amplifier**

Amplifier Research  
 Model 15A250

<i>Amplifier Performance Test</i>		<i>LIMIT</i>	<i>STANDARDS EMPLOYED</i>
Frequency Input	Power Level		
		Gain Adjustment @ Minimum setting	Constant Amplitude Signal Generator Tektronix 191 S/N 004903
5 MHz	0.0 dB	≥ 18 dB	
50	0.0	“	
100	0.0	“	
		Gain Adjustment @ Maximum setting	Power meter HP 437B S/N 2912A01901 or equivalent.
5 MHz	0.0 dB	≥ 42 dB	
50	0.0	“	
100	0.0	“	

Prepared By: Harshad Shah

Date: 11/05/96

Approved By: Jeffrey Stanton  
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Date: 5/17/18



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**Electrical Equipment**

**FEED-THRU COVER AND AUTOMATIC STAKE TO HOUSING SYSTEM PERFORMANCE CHECK**

<i>SYSTEM Performance Test</i>		<i>LIMIT</i>	<i>STANDARDS EMPLOYED</i>
Regulator Pressure	Pressure Switch	Pressure/ Time waveform Response	Perkin-Elmer Recorder model R50 S/N 11712
70± 5 Psi	1.8kg/cm <sup>2</sup>	25.602 psi Nominal	Chart speed @ 20 cm/min
			Sensitivity 100 mV/cm and 1V/cm
			Dig. Pressure Gauge MENSOR model 11900-401 s/n 1953
		<b>KPS2829</b>	Bus x-ducer MENCER model 11603-001 s/n 1448
			Analog output range 1 Psi = 100mV and 100 Psi = 500mV

Prepared By: Harshad Shah

Date: 12/09/96

Approved By: Jeffrey Stanton  
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Date: 5/17/18



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**Electrical Equipment**

**Digital Hot Plate**

PMC  
 Model 732A

<i>TEST</i>	<i>LIMIT</i>	<i>STANDARDS EMPLOYED</i>
<i>Set Temp</i>		
100°C	± 10°C	Fluke Thermometer/ Calibrator 2190A/ Y2003 S/N 2021044
200°C	“	
300°C	“	

Prepared By: Harshad Shah

Date: 1/16/97

Approved By: Jeffrey Stanton  
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Date: 5/17/18



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**Electrical Equipment**

**Solder Pots with Temp. Controller**

All Models

<i>TEST</i>	<i>LIMIT</i>	<i>STANDARDS EMPLOYED</i>
<i>Set Temp</i>		
°F	± 10°F	Soldering Iron Tester Wahl Model ST2000BF S/N ST0092
Pot to GND Potential Diff.	≤ 2 mV	
Pot to GND Resistance	≤ 2 ohms	

Prepared By: Harshad Shah

Date: 01/21/97

Approved By: Jeffrey Stanton  
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Date: 5/17/18





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**Electrical Equipment**

**Oscilloscopes**

All Models

<i>TEST Characteristics</i>	<i>Performance Requirements</i>	<i>STANDARDS EMPLOYED</i>
<b><i>Vertical Deflection System</i></b>		
Deflection Factor		Tektronix Calibration Fixture 067-0502-0 S/N 003153
2 mV/div → 5 V/div Nominal		Tektronix Generator 191 S/N 004903
1-2-5 sequence	± 3% or Mfg. spec.	WAVETEK Generator 186 S/N 286337
		HP Counter Freq/Period 5328A S/N 1828A11009
<b><i>Bandwidth [ - 3 dB]</i></b>		
5 mV/div → 5 V/div	Dc → up to 100 MHz	Fluke Calibrator 5100A S/N 780037
2 mV/div	Dc → up to 80 MHz	Freq. Counter Keithley 775A S/N 390445
Bandwidth Limit	20 MHz or Mfg. spec	
<b><i>Triggering System</i></b>		
Trigger Sensitivity Norm Auto	Stable Trigger @	
INT-EXT-HF & LF REJ	Mfg. specified Sens.	
<b><i>Horizontal Deflection System</i></b>		
0.5 Sec → 0.05 us/div Nom.		
in 1-2-5 sequence	± 3% or Mfg. spec.	
Magnified x10 Nom.	± 4% or Mfg. spec.	
<b><i>X-Y Operation</i></b>		
x- Axis	± 3% or Mfg. spec.	
Y- Axis	± 3% or Mfg. spec.	
Phase difference	± 3° from dc → 150k	
<b><i>Store Mode Accuracy</i></b>		
	Same as Vert-Horizontal.	

Prepared By: Harshad Shah

Date: 02/07/97

Approved By: Jeffrey Stanton

Date: 5/17/18

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**Electrical Equipment**

**PRESSURE EQUIPMENT**

All Models

<i>TEST Characteristics</i>	<i>Performance Limits</i>	<i>STANDARDS EMPLOYED</i>
<b>Gauge Pressure:</b>		
Positive Reading DUT		
Increasing steps @ 20%, 40%, 60%, 80%, 100% FS Decreasing steps 80%, 60%, 40%, 20% and zero.	5 → 15 Psi     ≥ 0.006 Psi 15 → 100 Psi     ≥ 0.02 Psi 100 → 1000 Psi     ≥ 0.2 Psi 1000 → 3000 Psi     ≥ 0.6 Psi	MENSOR PCS 400 S/N 180252 MENSOR 15500 S/N 250642
<b>Bi-directional DUT</b>		
Increasing steps @ -100%, -80%, -60%, -40%, -20%, zero, 20%, 40%, 60%, 80%, 100% FS	± 5 Psi @     ≥ 0.0003 Psi	Ruska 7010-704 S/N 49058
<b>Absolute Pressure:</b>		
Increasing @ ≤ 10%, 20%, 40%, 60%, 80%, 100% FS Decreasing steps 80%, 60%, 40%, 20% and ≤ 10% Fs	30 Psia     ≥ 0.0033 Psi	MENSOR PCS 200 S/N 100556 Hasting Vacuum Gauge VH-3B S/N 7081

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Date: 02/12/97

Approved By: Jeffrey Stanton  
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Date: 5/17/18



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## **Electrical Equipment**

### **Internal Correlation Transducers**

#### **Standards Employed:**

1. Pressure calibrator Mensor PCS 200 s/n 100552
2. Pressure calibrator Mensor PCS 400 s/n 180252
3. Pressure calibrator Ruska 7010-704 s/n 49058
4. Bus Transducer Mensor 15500 s/n 250642
5. Multimeter Fluke 8860A s/n 2420053
6. Multimeter Fluke 45 s/n 5450076

**Calibration Intervals:** Will be developed by Programs office.

#### **Test Conditions:**

1. Output levels
2. Pressure points
3. Temperature and other test parameters will be established by Programs office.

Prepared By: Harshad Shah

Date: 03/25/97

Approved By: Jeffrey Stanton

Date: 5/17/18

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**Electrical Equipment**

**Chart Recorder**

Simpson

Model: 2750-2

<i>TEST</i>	<i>LIMIT</i>	<i>STANDARDS EMPLOYED</i>
Meter Acc.		
Applied Volts DC		Fluke Calibrator 5100A S/N 780037
0.200	± 1div	
0.400		
0.600		
0.800		
1.000		

Prepared By: Harshad Shah

Date: 04/22/97

Approved By: Jeffrey Stanton  
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Date: 5/17/18



Process Specification Number

**KPS3616**

1461 Lawrence Drive  
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## Electrical Equipment

### Calibration Specification for Distortion Analyzer

Standards employed:

COUNTER KEITHLEY 775A S/N 390445

CALIB. FLUKE 5520A S/N 7950015

TEST	LIMIT	
Meter Acc.	@ 400Hz	
300v	300	± 2% fs
100	100	"
30	30	"
	20	"
	10	"
10	10	"
3	3	"
1	1	"
.3	.3	"
.1	.1	"
.03	.03	"
.01	.01	"
.003	.003	"
.001	.001	"
Freq. Resp.		
3V	400Hz	2.85 Ref
	50	±0.06v
	1KHz	"
	10	"
	50	"
.003	400 Hz	.00285
	50	± 15 uV
	1KHz	± 6 uV
	10	"
	50	"
Second Harmonic		
15 Hz	±1 dB	
10 kHz	< ± 0.6	
50 kHz	< -1.0	
200 kHz	< -2.0	
500 kHz	< -3.0	
Freq. Acc.		
10 Hz	± 5 ms	
1.0 kHz	± 50 Hz	
100 kHz	± 5 kHz	
200 kHz	± 10 kHz	
400 kHz	± 40 kHz	
600 kHz	± 60 kHz	
Auto null mode		
25 Hz → 50 Hz	< 3dB, -0dB	
500 Hz → 500kHz	< 1.5dB, 0dB	
Main, I/P level	100% set level	
HP Filter	> 40dB	
RES. Noise	< 25 uV	

Prepared By: Jonathan Umana  
Date: 05/17/18

Approved By: Jeffrey Stanton  
Date: 5/17/18

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**Electrical Equipment**

**Inductance Analyzer**

Standards employed:

DMM HP 34401A S/N 3146A61169

COUNTER KEITHLEY 775A S/N 390445

TEST	LIMIT
<b>FREQUENCY</b>	
50 Hz	$\pm[0.2\%+.02\text{Hz}]$
100 Hz	“
1000 Hz	“
10 kHz	“
100 kHz	“
500 kHz	“
1 MHz	“
<b>Ac Test Signal</b>	@ 1kHz
20 mV	$\pm [5\%+1\text{mV}]$
100	“
1 V	“
<b>Capacitance</b>	
Nominal Value	
496.92 pf	nominal $\pm 0.5\%$
982.84 pf	“
5.0082 nf	“
9.9758 nf	“
51.88 nf	“
101.81 nf	“
510.43 nf	“
1.0138 uf	“
5.25 uf	“
10.62 uf	“
<b>RESISTANCE</b>	
10 ohms	$\pm 0.5\%$
100 ohms	“
1 kohm	“
10 kohm	“
100 kohm	“
1 Mohm	“

Prepared By: Jonathan Umana

Date: 05/17/18

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**Electrical Equipment**

**VOLTMETER DIGITAL**

Model: 2251  
 MFG: North Atlantic

Tested	Limit
Func.chk @400Hz	30° 7.0Vrms
Cal Step Seq.	check
Total	≅ 7.000 V
Fund	≅ 7.000
In Phase	≅ 6.062
Quad	≅ 3.5
Phase Angle	≅ 30°
90.00°	≅ 90°
270.00	≅ 270°
±180 Phase	≅ -90.00°
±180 Phase off	≅ 270°
Ratio R	≅ 0.5000 V
20 MV	HHHHHH
200 MV	HHHHHH
2 V	HHHHHH
20 V	≅ 3.500 V
200 V	≅ 3.50 V
300 V	≅ 3.5 V
Auto Range	check
Read Ref	≅ 7.0 V
Amp Acc. & Phase	@ 400 Hz
300V/300	± 6V, ±0.5°
200V/180	±4V, ‘‘
200V/90	±4V, ‘‘
20V/18	±0.4V, ‘‘
20V/9	±0.4V, ‘‘
20V/4.5	±0.4V, ‘‘
2V/900mV	±40mV, ‘‘
0.2V/180mV	±4mV, ‘‘
0.02V/9mV	±0.4mV, ‘‘
Wide Band	
50Hz 180mV	±4mV 0.5°
0.9 V	±40mV 0.5°
18 V	±0.4V 0.5°
90 V	±4V 0.5°
1kHz 9 mV	±0.4mV 0.5°
180mV	±4mV 0.5°
0.9 V	±40mV 0.5°
18 V	±0.4V 0.5°
90 V	±4V 0.5°
50kHz 9 mV	±0.4mV 0.5°
180mV	±4mV 0.5°
0.9 V	±40mV 0.5°
18 V	±0.4V 0.5°
20kHz 90 V	±4V 1.0°

Prepared By: Jonathan Umana  
 Date: 05/17/18

Approved By: Jeffrey Stanton  
 Date: 5/17/18



Process Specification Number

**KPS3616**

1461 Lawrence Drive  
Thousand Oaks, CA 91320  
**Kavlico Process Specification**

Code Identification No.: 22863

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## Electrical Equipment

### BRIDGE, VIDEO

MODEL: 2150/2160

MFG: ESI

FREQ:	LIMIT
150 k Hz	±15 Hz
100	±10 Hz
20	±2 Hz
3750 Hz	±.37 Hz
1000	±.10 Hz
248.96	±.025 Hz
33.3333 ms	±.003 ms
50.000	±.005
Range Resistor	
1-ohm nominal	.000%Rs±0.1%
10	.000%Rs±0.05%
100	“
1k	“
10k	“
100k	“
1M	.000%Rs±0.1%
Capacitors Acc.	nominal value
1 nf 100 Hz	.000%Cs±.1%≤.0004D
1.0 kHz	.000%Cs±.1%≤.00025
10	.000%Cs±.1%≤.0010
100	.000%Cs±.1%≤.0030
100 nf 100 Hz	.000%Cs±.05%≤.0004D
1.0 kHz	.000%Cs±.02%≤.00025
10	.000%Cs±.05%≤.0010
100	.000%Cs±.05%≤.0030
Test Level	
1500 mV	± 62 mV
1000	± 42mV
500	± 22 mV
200	± 10 mV
100	± 6 mV
50	± 4mV
20	± 2.8mV
10	± 2.4mV
5	± 2.2mV
100 mA	± 4.2 mA
50	± 2.2 mA
20	± 1.0 mA
10	± 0.6 mA
5	± 0.4 mA
2	± 0.1 mA
1	± 0.06mA
0.5	± 0.04mA
0.1	± 0.024mA

Prepared By: Jonathan Umana

Date: 05/17/18

Approved By: Jeffrey Stanton

Date: 5/17/18

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**KPS3616**

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**Electrical Equipment**

**CAPACITOR, DECADE**

MODEL:CS-300/301  
 IET  
 S/N: 01240233

MODEL: CDB-3/5  
 CDE  
 S/N: 0528

TEST	LIMIT
100 pf/step	
0	±4%+4pf
1	“
2	“
4	“
6	“
8	“
9	“
nf/step	
1	±4%+4pf
2	“
4	“
6	“
8	“
10	“
20	“
40	“
60	“
80	“
100	“
200	“
400	“
600	“
800	“
uf/step	
1	±4%+4pf
2	“
4	“
6	“
8	“
9	“
10	“
20	“
40	“
60	“
80	“
90	“

TEST	LIMIT
Scale RDG	
0.01uf/step	
0	± 3%
1	
2	
3	
4	
5	
6	
7	
8	
9	
10	
0.1uf/step	
1	± 3%
2	
3	
4	
5	
6	
7	
8	
9	
10	

Prepared By: Jonathan Umana  
 Date: 05/17/18

Approved By: Jeffrey Stanton  
 Date: 5/17/18



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**KPS3616**

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**Electrical Equipment**

**FLUKE Multi-Counter**

MODEL: 1900A

TEST	LIMITS
<i>Sensitivity</i>	
Frequency Input	
5 Hz	25 mV RMS
50	“
500	“
5 kHz	“
50	“
500	“
5 MHz	“
50	“
<i>Self-Check</i>	
100 Hz	1.0000
10	1000.00
1	000.000
.1	00.0000
<i>Period</i>	25 mV RMS
<i>Totalize</i>	Op. Check
<i>Time base</i>	10.0000±1dig c11 ADI

Prepared By: Jonathan Umana  
 Date: 05/17/18

Approved By: Jeffrey Stanton  
 Date: 5/17/18



Process Specification Number

**KPS3616**

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## Electrical Equipment

### DATA ACQ SYSTEM

MFG: HP

MODEL No. 34972A / 34970A

TEST		LIMIT
<b>DC VOLTS:</b>		
RNG	I/P	
100mV	+100	±0.01%
	-100	“
1.0V	1.0000	“
	-1.0000	“
10V	10.000	“
	- 10.000	“
100V	100.00	“
300V	300.00	“
<b>TEMP: Applied</b>		
	300.0°	± 1.5°
	200.0°	“
	100.0°	“
	50.0°	“
	0.0°	“
	-40.0°	“
	-60.0°	“
<b>OHMS 2W</b>		
1K		± 110mΩ
10K		± 1.1Ω
100K		± 11Ω
1M		± 110Ω
10M		± 4.1KΩ
100M		± 810KΩ
<b>AC VOLTS:</b>		
100mV	1 kHz	± 100 uV
	50 kHz	± 170 uV
1V	1 kHz	± 1mV
	50 kHz	± 1.7 mV
10V	1 kHz	± 14 mV
	50 kHz	± 17 mV
100V	1 kHz	± 100 mV
300V	400Hz	± 420 mV
<b>FREQ:</b>		
100HZ	1V	± 0.1 Hz

Prepared By: Jonathan Umana  
Date: 05/17/18

Approved By: Jeffrey Stanton  
Date: 5/17/18



1461 Lawrence Drive  
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**Kavlico Process Specification**

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## Electrical Equipment

### DIGITAL DISPLAY GRAM GAGE

BEI

TEST	LIMITS
<b>10 g</b>	<b>+/- .1g</b>

### CONDUCTIVITY METER

MFG: Omega

MODLE: DP25-TC-A

LIMITS
<b>±.3% of reading</b>

Prepared By: Jonathan Umana  
Date: 05/17/18

Approved By: Jeffrey Stanton  
Date: 5/17/18



Process Specification Number

**KPS3616**

1461 Lawrence Drive  
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**Electrical Equipment**

**Frequency Response Analyzer**

SOLARTRON

MODEL No. 1250/1254

TEST	LIMIT
Gen. Freq	
65.000 kHz	+/- .0065
50.000	+/- .005
25.000	+/- .0025
15.000	+/- .0015
10.000	+/- .001
5.000	+/- .0005
4.000	+/- .0004
3.000	+/- .0003
2.000	+/- .0002
1.000	+/- .0001
1.2500 ms	+/- .0002
2.500	+/- .0003
10.000	+/- .0001
16.666	+/- .020
100.00	+/- .01
250.00	+/- .025
1000.0	+/- .10
5000	+/- .50
10000	+/- 1.0
Gen. Distorsion :	
60 Hz	< 1%
400 Hz	< 1%
800 Hz	< 1%
3.0 kHz	< 1%
20 kHz	< 1%

TEST	LIMIT
Gen o/p @ 400 Hz	
10.000 V	+/- .11
9.000	+/- .10
8.000	+/- .09
7.000	+/- .08
6.000	+/- .07
5.000	+/- .06
4.000	+/- .05
3.000	+/- .04
2.000	+/- .03
1.000	+/- .011
100 mV	+/- 2
10 mV	+/- 1.1
Bais o/p :	
+10	+/- .11
- 10	+/- .11
+ 1	+/- .011
- 1	+/- .011
Sq. o/p 10v	
@ 400 Hz	+/- .11v
Tri o/p 5v	
@ 400 Hz	+/- .06v

TEST	LIMIT
Analyzer Acc. 400Hz	
10.000 ch1	+/-0.02
ch2	
ch3	
ch4	
8.000 ch1	+/-0.016
ch2	
ch3	
ch4	
6.000 ch1	+/-0.012
ch2	
ch3	
ch4	
5.000 ch1	+/-0.010
ch2	
ch3	
ch4	
4.000 ch1	+/-0.008
ch2	
ch3	
ch4	
3.000 ch1	+/-0.006
ch2	
ch3	
ch4	
2.000 ch1	+/-0.004
ch2	
ch3	
ch4	
1.000 ch1	+/-0.002
ch2	
ch3	
ch4	
100.0m ch1	+/-0.2
ch2	
ch3	
ch4	

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Process Specification Number

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**Electrical Equipment**

**Gain Phase Analyzer**

MODEL No. 1253

S/N: 100411

TEST	LIMIT
Gen. Freq	
20.000	+/- .0025
10.000	+/- .001
9.000	+/- .0009
8.000	+/- .0008
7.000	+/- .0007
6.000	+/- .0006
5.000	+/- .0005
4.000	+/- .0004
3.000	+/- .0003
2.000	+/- .0002
1.000	+/- .0001
1.2500 ms	+/- .0002
2.500	+/- .0003
10.000	+/- .0001
16.666	+/- .020
100.00	+/- .01
250.00	+/- .025
1000.0	+/- .10
5000	+/- .50
Gen Distortion:	@ 10 v
60 Hz	< 2%
400 Hz	< 2%
800 Hz	< 2%
3.0 kHz	< 2%
20 kHz	< 2%

TEST	LIMIT
Gen o/p @ 400 Hz	
10.000 V	+/- .11
9.000	+/- .10
8.000	+/- .09
7.000	+/- .08
6.000	+/- .07
5.000	+/- .06
4.000	+/- .05
3.000	+/- .04
2.000	+/- .03
1.000	+/- .011
100 mV	+/- 2
10 mV	+/- 1.1
Bais o/p :	
+10	+/- .11
- 10	+/- .11
+ 1	+/- .011
- 1	+/- .011

TEST	LIMIT
Analyzer Acc. 400Hz	
10.000 ch1	+/-0.02
ch2	
8.000 ch1	+/-0.016
ch2	
6.000 ch1	+/-0.012
ch2	
5.000 ch1	+/-0.010
ch2	
4.000 ch1	+/-0.008
ch2	
3.000 ch1	+/-0.006
ch2	
2.000 ch1	+/-0.004
ch2	
1.000 ch1	+/-0.002
ch2	
100.0m ch1	+/-0.2
ch2	

Prepared By: Jonathan Umana  
 Date: 05/17/18

Approved By: Jeffrey Stanton  
 Date: 5/17/18



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**Electrical Equipment**

**FUNCTION GENERATOR**

MFG: BK  
 MODEL: 4011A/ 4011

TEST	LIMIT
DIAL ACC:	
X5	
2	± 1 count
5	“
X50	
2	“
5	“
X500	
2	“
5	“
X5K	
2	“
5	“
X50K	
2	“
5	“
X500K	
2	“
5	“
X5M	
2	“
5	“
DISTORTION:	
SINE 100Hz	<= 1%
10Hz	“
1000Hz	“
MAIN O/P	
SINE OPEN	>= 20V P-P
50 Ohm	>= 10V P-P
TRI “	“
SQ “	“
ATTN 20dB	-20 dB +/- 1dB
DC OFFSET	<-10V= >10V
DUTY CYCLE	50%
SQ WAVE	
RISE TIME	≤ 20 nsec

Prepared By: Jonathan Umana  
 Date: 05/17/18

Approved By: Jeffrey Stanton  
 Date: 5/17/18



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**Kavlico Process Specification**

Process Specification Number

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**Electrical Equipment**

**FUNCTION GENERATOR**

HP-Agilent  
 Model: 33220A/33210A/33120A

TEST	LIMIT
Freq	
sine 50Ω 3.5v 1k	1.00 ± 0.01Hz
sq50Ω 3.5v/ 1k burst	500 Hz ± 5 Hz
Func. Gain & Lin:	Hi z Sine
7vrms 1kHz	7.0 ± 0.07vrms
5.7v 1kHz	5.7 ± 0.057vrms
Tri 5.7v 100Hz	5.7 ± 0.057vrms
Ramp 100Hz	5.7 ± 0.057vrms
Sq. 10v 100Hz	10.0 ± 0.1vrms
Sq. 8.0v 100Hz	8.00 ± 0.08vrms
Dc Offset 10v	10 ± 0.20v
- 10v	-10 ± 0.20v
AC AMP Sine Hi z	
1 kHz 7.0 v	7.0 ± 0.070
5.7	5.7 ± 0.057
5.5	5.5 ± 0.055
4.4	4.4 ± 0.044
3.5	3.5 ± 0.035
2.8	2.8 ± 0.028
2.2	2.2 ± 0.022
1.7	1.7 ± 0.017
1.4	1.4 ± 0.014
1.1	1.1 ± 0.011
0.88	0.88 ± 0.0088
0.70	0.70 ± 0.0070
0.55	0.55 ± 0.0055
0.44	0.44 ± 0.0044
0.35	0.35 ± 0.0035
0.28	0.28 ± 0.0028
0.22	0.22 ± 0.0022
0.17	0.17 ± 0.0017
0.14	0.14 ± 0.0014
0.11	0.11 ± 0.0011
0.088	0.088 ± 0.00088
0.070	0.070 ± 0.0007
0.055	0.055 ± 0.00055
0.044	0.044 ± 0.00044
0.036	0.036 ± 0.00036
50Ω 3.5 v	3.5 ± 0.035
0.88	0.88 ± 0.0088
0.035	0.035 ± 0.00035
Amp flatness:	
50Ω 3.0v 1 kHz	Ref.
100 kHz	3.00 ± 0.01
500 kHz	3.00 ± 0.01
Am Depth	
1.0 kHz 1v 0%	0.5 ± 0.005
100%	0.6 ± 0.0061

Prepared By: Jonathan Umana  
 Date: 05/17/18

Approved By: Jeffrey Stanton  
 Date: 5/17/18





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**Electrical Equipment**

**FUNCTION GENERATOR**

PROTEK

MODEL No. B-801

TEST		LIMIT
DAL ACCY:		
X1	.2	4750 - 5250 ms
	1	950 - 1050
	2	475 - 525
X10	.2	"
	1	95.0 - 105
	2	47.5 - 52.5
X100	.2	"
	1	95 - 105 Hz
	2	190 - 210
X1K	.2	"
	1	.95 - 1.05K
	2	1.90 - 2.10
X10K	.2	"
	1	9.5 - 10.5
	2	19.0 - 21.0
X100K	.2	"
	1	95 - 105
	2	190 - 210K
X1M	.2	"
	2	1840 - 2160
DISTORTION :		
SINE	100Hz	<= 2%
	10Hz	"
	11/21/131000Hz	"
MAIN O/P		
SINE	OPEN	>= 20V P-P
	50 Ohm	>= 10V P-P
TRI	"	"
SQ	"	"
ATTN	20dB	-20 dB +/- 1dB
AMP RNG		< 20 mV → 20V
DC OFFSET		<-10V → >10V
SQ WAVE		
	RISETIME	< 100 nsec
	FALL TIME	"

Prepared By: Jonathan Umana  
 Date: 05/17/18

Approved By: Jeffrey Stanton  
 Date: 5/17/18



Process Specification Number

**KPS3616**

1461 Lawrence Drive  
Thousand Oaks, CA 91320  
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## Electrical Equipment

### FUNCTION GENERATOR

PRAGMATIC

MODEL No. 1404A

TEST		LIMIT
<b>FREQUENCY</b>		
SET	100HZ	$\pm 10 \text{ ppm} \pm 10 \text{ mHz}$
	400Hz	“
	1kHz	“
	10kHz	“
	40kHz	“
	80kHz	“
	100kHz	“
	400kHz	“
	800kHz	“
	1MHz	“
	4MHz	“
	8MHz	“
	10MHz	“
	15MHz	“
	20 MHz	“
<b>DISTORTION</b>		
SINE	100Hz	$< 0.14\%$
	1kHz	“
	100kHz	“
<b>AMPLITUDE</b>		
	100mVpp	$\pm 2\% + 4\text{mV}$
	200	“
	400	“
	600	“
	800	“
	1.00V	$\pm 1\% + 20\text{mV}$
	2.00	“
	4.00	“
	6.00	“
	8.00	“
	10.00	“
<b>FLATNESS</b>		
	$< 100\text{kHz}$	$\pm 2\%$

Prepared By: Jonathan Umana  
Date: 05/17/18

Approved By: Jeffrey Stanton  
Date: 5/17/18



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## Electrical Equipment

### GRAM GAGE

BEI  
ALL MODELS

TEST	LIMIT
<b>APPLIED WEIGHT</b>	
20	±1%
25	“
50	“
100	“

### High Voltage Probe

Fluke  
80K-40

TEST	LIMIT
<b>Voltage</b>	
20kV to 35kV	±1%
36kV to 40kV	±2%
<b>Frequency</b>	
60Hz	±5%

Prepared By: Jonathan Umana  
Date: 05/17/18

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Date: 5/17/18



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**Electrical Equipment**

**INDUCTOR STANDARD**

BOURNS

TEST	LIMIT
<b>FREQUENCY</b>	
50 Hz	±[0.2%+.02Hz]
100 Hz	“
1000 Hz	“
10 kHz	“
100 kHz	“
500 kHz	“
1 MHz	“
<b>Ac Test Signal</b>	@ 1kHz
20 mV	± [2%+5mV]
100	“
1 V	“
<b>Capacitance</b>	
Nominal Value	
496.92 pf	nominal±0.5%
982.84 pf	“
5.0082 nf	“
9.9758 nf	“
51.88 nf	“
101.81 nf	“
510.43 nf	“
1.0138 uf	“
5.25 uf	“
10.62 uf	“
<b>Resistance</b>	
10 ohms	± 0.5%
100 ohms	“
1 kohm	“
10 kohm	“
100 kohm	“
1 Mohm	“
<b>INDUCTANCE</b>	“
Nominal Value	
46.81mH	nominal±0.5%
97.82mH	“

Prepared By: Jonathan Umana  
 Date: 05/17/18

Approved By: Jeffrey Stanton  
 Date: 5/17/18



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**Electrical Equipment**

**LCR METER**

MFG: BK  
 MODEL: 878A

TEST	LIMIT
<b>FREQUENCY</b>	
120 Hz	±0.1%
1000 Hz	“
<b>Capacitance</b>	
Nominal Value	@1KHZ
496.92 pf	± 1.0%+5
982.84 pf	“
5.0082 nf	± 0.7%+5
9.9758 nf	“
51.88 nf	“
101.81 nf	± 0.7%+3
510.43 nf	“
1.0138 uf	“
5.25 uf	“
10.62 uf	“
	@1KHZ
<b>RESISTANCE</b>	
100 ohms	± 0.8%+5
1 kohm	± 0.5%+3
10 kohm	“
100 kohm	“
1 Mohm	± 0.5%+5
10 Mohm	± 2.0+8
<b>INDUCTANC E</b>	@1KHZ
Nominal Value	
46.81mH	±1.0%+ (Lx /10000) %+5
97.83mH	±0.7%+ (Lx /10000) %+5

Prepared By: Jonathan Umana  
 Date: 05/17/18

Approved By: Jeffrey Stanton  
 Date: 5/17/18



1461 Lawrence Drive  
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**Electrical Equipment**

**MEGOHMMETER**

MFG: G/R  
 MODEL: 1864-9700 / 1863 / 1865

MFG: ASR  
 MODEL: 2801D

Test Volts:		Limit
0-100V	10	9.8 - 10.2
	20	19.6 - 20.4
	40	39.2 - 40.8
	60	58.8 - 61.2
	80	78.4 - 81.6
	100	98.0 - 102.0
0-1000V		
200		196 - 204
		392 - 408
		588 - 612
		784 - 816
Resistance		
20M	10V	+/- 2%rdg+1c
	50V	“
200M	10V	“
	50V	“
2G	10V	“
	50V	“
	200V	“

Prepared By: Jonathan Umana  
 Date: 05/17/18

Approved By: Jeffrey Stanton  
 Date: 5/17/18



1461 Lawrence Drive  
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**Electrical Equipment**

**CAPACITANCE METER**

MFG: B&K  
 MODEL: 890

Test	Limit
500pf 0	Included in RDGS
99.53pf	±1%+10d
304.33pf	“
5nf 982pf	±1%+3d
1.9994nf	“
50nf 2.9949nf	“
30.765nf	“
500nf 101.18	“
304.76	“
5uf 1.0136uf	“
3.22uf	“
50uf 10.63	“
500uf 10.63	±2% + 3d
5000uf 10.63	±2% + 3d

Prepared By: Jonathan Umana  
 Date: 05/17/18

Approved By: Jeffrey Stanton  
 Date: 5/17/18



Process Specification Number

**KPS3616**

1461 Lawrence Drive  
 Thousand Oaks, CA 91320  
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**Electrical Equipment**

**DIGITAL IMPEDANCE METER**

Quad Tech 1920

ESI 252

SRS: 15 / 720

TEST	LIMIT
Frequency	
50 Hz	±[0.2%+.02Hz]
100 Hz	“
1000 Hz	“
10 kHz	“
100 kHz	“
500 kHz	“
1 MHz	“
<b>Ac Test Signal</b>	@ 1kHz
20 mV	± [2%+5mV]
100	“
1 V	“
<b>Capacitance</b>	
Nominal Value	
496.92 pf	nominal±0.5%
982.84 pf	“
5.0082 nf	“
9.9758 nf	“
51.88 nf	“
101.81 nf	“
510.43 nf	“
1.0138 uf	“
5.25 uf	“
10.62 uf	“
<b>Resistance</b>	
10 ohms	± 0.5%
100 ohms	“
1 kohm	“
10 kohm	“
100 kohm	“
1 Mohm	“

TEST	LIMIT
Cap. Check	
200pf 0	Included in rdgs
30.05(pf)	± [0.25%+(1+
99.935	0.002Gp*)
198.27	digits] **
2nf 304.33pf	± [0.25%+(1+
982.3	0.001Gp*)
1.9994nf	digits] **
20nf 2.9949nf	“
9.9758	“
200nf 30.765nf	“
59.636	“
101.18	“
2uf 304.76nf	“
1.0136uf	“
20uf 3.22uf	“
10.63	“
Frequency	1kHz ± 1%
RES:/Optional	
20 ohms 10	± [0.25%+(1+
200 100	0.001Ls*)
2k 1k	digits]
20k 10k	“
200k 100k	“
2000k 1000k	“
*Dig. counts, same range	** After correction for test lead zero RDG

TEST	LIMIT
FREQ:	
100 Hz	99.99-100.01
120	119.99-120.01
1 kHz	999.90-1000.1
10	9999.0-10001.0
100	99990-100010
AMPLITUDE :	
1V 1kHz	0.98 - 1.02
100Hz	0.98 - 1.02
120Hz	0.98 - 1.02
10kHz	0.98 - 1.02
0.25V 1kHz	0.245 - 0.255
0.1V 1kHz	0.098 - 1.02
INT.BIAS	1.96 - 2.04 V
RESISTANCE	
R Rn F	
10 3 1K/S	100Hz-1kHz
25 3	0.05% SR720
25 3 10K/S	0.20% SR715
100 3 1K/S	
100 2	1kHz - 10kHz
400 2	0.10% SR720
400 2 10K/S	0.30% SR715
1.6K 2 1K/P	
1.6K 1	
6.4K 1	
6.4K 1 10K/P	
25K 1 1K/P	
25K 0 1K/P	
100K 0	“
100K 0 10K/P	
400K 0 1K/P	
C F R	
1.0n 1k 0	100Hz - 10000Hz
10K 1	
10n 100 0	1-100pf
1k 1	0.2%SR720
10k 2	0.3%SR715
100n 100 1	1-10nf
1k 2	0.1%SR720
10k 2	0.3%SR715
1.0u 100 2	
1k 2	10n-100uf
10k 3	0.2%SR715
10u 100 2	0,05%S720
1k 3	100-1000Hz

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Process Specification Number

**KPS3616**

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**Electrical Equipment**

**DIGITAL MICRO-OHMMETER**

Valhalla  
 4300C

TEST	LIMIT
<b>RANGE</b>	
.1 Ohm (.1A)	±. 04%
1 Ohm (10mA)	“
10 Ohm (1mA)	“
100 Ohm (.1mA)	“
1K Ohm (.1mA)	“

**DIGITAL MILLIOHMMETER**

FLUKE 5520A  
 EXTECH 380560

TEST	LIMIT
<b>RANGE</b>	
ALL	±0. 02%

Prepared By: Jonathan Umana  
 Date: 05/17/18

Approved By: Jeffrey Stanton  
 Date: 5/17/18



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**Electrical Equipment**

**Multifunction Switch /Measure Unit**

HP-Agilent  
 34980A

TEST		LIMIT
<b>DC VOLTS:</b>		± (% of reading + % of range)
RNG	I/P	
100mV	+100	0.0050 + 0.0040
	-100	“
1.0V	1.0000	0.0040 + 0.0007
	-1.0000	“
10V	10.000	0.0035 + 0.0005
	- 10.000	“
100V	100.00	0.0045 + 0.0006
300V	300.00	0.0045 + 0.0030
<b>OHMS 2W</b>		
100 Ohms		0.010 + 0.004
1K		0.010 + 0.001
10K		“
100K		“
1M		“
10M		0.040 + 0.001
100M		0.800 + 0.010
<b>AC VOLTS:</b>		
100mV	5Hz	1.00 + 0.04
100V	50Hz	0.06 + 0.04
	1 kHz	“
	10 kHz	“
	20 kHz	0.12 + 0.05
	50 kHz	0.60 + 0.08
	100 kHz	4.00 + 0.50
300V	50Hz	0.06 + 0.08
	1 kHz	“
	10 kHz	“
	20 kHz	0.12 + 0.12
	50 kHz	0.60 + 0.20
	100 kHz	4.00 + 1.25

TEST Cont.		LIMIT Cont.
<b>FREQUENCY</b>		
100HZ	1V	± 0.01% of reading
1 kHz		“
100 kHz		“
300 kHz		“
100HZ	10V	“
1 kHz		“
100 kHz		“
100HZ	100V	“
1 kHz		“
100 kHz		“
100HZ	300V	“
1 kHz		“
100 kHz		“

Prepared By: Jonathan Umana  
 Date: 05/17/18

Approved By: Jeffrey Stanton  
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**Electrical Equipment**

**Multifunction Switch /Measure Unit Continued**

TEST		LIMIT
<b>DC VOLTS</b>		
Range	App	
400mV	390	± 0.5%+1d
	- 390	“
4.0V	3.9	“
	- 3.9	“
40 V	39	“
	- 39	“
400 V	390	“
	- 390	“
1000V	900	“
<b>AC VOLTS</b>		
390mV	60Hz	± 1.2%+8d
3.9V	“	“
39V	“	“
390	400Hz	“
<b>DC CURRENT</b>		
400 uA	390	± 1.0%+1d
40 mA	39	“
300 mA	290	“
10A	1.99	±2.0%+3d
<b>AC CURRENT</b>		@ 60Hz
40 mA	39	±1.5%+8d
300 mA	290	“
10A	1.99	±2.5%+10d
<b>RESISTANCE</b>		
100 ohms		± 1.0%+4d
1 kohm		“
10 kohm		“
100 kohm		“
1 Mohm		“
10 Mohm		“
40 Mohm		± 2.0%+5d
Frequency		
	1kHz	± 0.1%+3d
	10kHz	“
Cap	1uf	± 5.0%+10c

Prepared By: Jonathan Umana  
 Date: 05/17/18

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**Electrical Equipment**

**MULTIMETER, HANDHELD**

All models

TEST		LIMIT
<b>DC VOLTS</b>		
Range	App	
600mV	590	± 0.09%+2c
	- 590	“
6.0V	5.9	“
	- 5.9	“
60 V	59	“
	- 39	“
600 V	590	“
1000V	900	± 0.1%+2c
<b>AC VOLTS</b>		@ 400Hz
600mV	590	± 1.0%+3c
6V	5.9	“
60V	59	“
600	590	“
1000	900	“
<b>DC CURRENT</b>		
40 mA	39	± 1.0%+3c
400 mA	390	“
10A	1.999	“
<b>AC CURRENT</b>		@ 60Hz
40 mA	39	±1.5%+3c
400 mA	390	“
<b>RESISTANCE</b>		
100 ohms		± 0.9%+2c
1 kohm		± 0.9%+1c
10 kohm		“
100 kohm		“
1 Mohm		“
10 Mohm		“
<b>Counter Acc.</b>		
	100 Hz	80 mV
	1kHz	“
<b>Cap</b>	1nf	± 1.2%+2c

Prepared By: Jonathan Umana  
 Date: 05/17/18

Approved By: Jeffrey Stanton  
 Date: 5/17/18



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**Electrical Equipment**

**MULTIMETER, DIGITAL**  
 ALL MFG / MODELS

TEST		LIMIT
<b>DC VOLTS:</b>		
RNG.	I/P	±
0.100 V	0.	3.5 uV
	0.100	0.0072mv
	-0.100	0.0072mv
1V	0	7.0 uV
	1.0	0.000032
	-1.0	0.000032
10V	0	50 uV
	5.0	0.00017
	-5.0	0.00017
	10	0.000290
	-10	0.000290
100V	0	600
	100	0.0051
	-100	0.0050
1000V	0	10 mv
	1000	0.055
	-1000	0.055
<b>AC VOLTS &amp; FREQ</b>		
RNG.	I/P	±
0.100 /0.100	10Hz	0.1mv
	20kHz	0.1mv
	50kHz	0.17mv
	100kHz	0.68mv
	300kHz	4.5mv
1 V / 1	10Hz	0.0009
	20kHz	0.0009
	50kHz	0.0017
	100kHz	0.0068
	300kHz	0.045
10 V / 10	10Hz	0.009
	20kHz	0.009
	50kHz	0.017
	100kHz	0.068
3V	300kHz	3.17
100 V / 100	45Hz	0.09
	20kHz	0.09
	50kHz	0.17
	100kHz	0.68
750V /750	45Hz	0.0009kv
	1kHz	0.0009kv
	10kHz	0.0009kv
320 V	20kHz	0.417
	50kHz	0.759
	100kHz	2.52
10 Hz	1 V	0.003 Hz
40 Hz	1 V	0.012 Hz
300kHz	100 mV	0.03 kHz

TEST		LIMIT
<b>4-wire Ohms</b>		
Range	I/P	±
100	0	4.0 m Ω
	100	0.014 Ω
1k	1000	0.00011k Ω
10k	10k	0.0011k Ω
100k	100k	0.011k Ω
<b>2-wire Ohms</b>		
		±
100	0	4.0 m Ω
	100	0.014 Ω
1k	1000	0.00011k Ω
10k	10k	0.0011k Ω
100k	100k	0.011k Ω
1M	1M	0.00011MΩ
10M	10M	0.0041MΩ
100M	100M	0.81MΩ
<b>DC Current</b>		
		±
100uA	+100	0.075
	-100	0.075
1mA	+1.0	0.00055
	-1.0	0.00055
10mA	+10	0.007
	-10	0.007
100mA	+ 100	0.055
	-100	0.055
1A	+1.0	0.0007
	-1.0	0.0007
3A	+1.9	0.025
	-1.9	0.025
10A	+10	0.017
	-10	0.017
<b>AC Current</b>		
10mA	10Hz	0.014
	1000Hz	0.014
	5000Hz	0.014
	10000Hz	0.045
100mA	10Hz	0.14
	1000Hz	0.14
	5000Hz	0.14
	10000Hz	0.45
1A	45Hz	0.0014
	1000Hz	0.0014
	5000Hz	0.0014
	10000Hz	0.0105

Prepared By: Jonathan Umana  
 Date: 05/17/18

Approved By: Jeffrey Stanton  
 Date: 5/17/18



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**Electrical Equipment**

**MULTIMETER, ANALOG**

MFG: MICRONTA / Triplet

TEST		LIMIT
<b>DC VOLTS:</b>		
RNG	I/P	
1V	00mV	±3% + F.S.
3V	3.0	“
10V	10.0	“
30V	30.0	“
100V	100.0	“
300V	300.0	“
<b>AC VOLTS:</b>		@ 400 Hz
3.0V	3.0	±4% F.S.
30V	30.0	“
100V	100.0	“
300V	300.0	“
<b>RESISTANCE:</b>		
1kohm	1k	±3 of scale length
10kohm	10k	“
100kohm	100k	“
1Mohm	1M	“
10Mohm	10M	“
<b>DC CURRENT :</b>		
.1mA	.1	±3% F.S.
1mA	1	“
30mA	10	“
1A	1	“

Prepared By: Jonathan Umana  
 Date: 05/17/18

Approved By: Jeffrey Stanton  
 Date: 5/17/18

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**Electrical Equipment**

**OHMMETER, ANALOG**

ALL MODELS

TEST		LIMIT
<b>RESISTANCE:</b>		
10ohm	10	±3%
100ohm	100	“
1kohm	1k	“
10kohm	10k	“
100kohm	100k	“
1Mohm	1M	“
10Mohm	10M	“

**OVEN**

All Oven Models

TEST	LIMIT
<b>Temperature</b>	
100° C	± 5° C
150° C	± 5° C
200° C	± 5° C
250° C	± 5° C

Prepared By: Jonathan Umana  
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**Electrical Equipment**

**PAV**  
 CLARK HESS  
 All Models

TEST	LIMIT
Voltage Accuracy	
@ 1000 Hz	
20mV / 20mV	±0.022mV
63mV / 63mV	±0.069mV
200mV / 200mV	±0.20mV
630mV / 630mV	±0.63mV
2V / 2 V	±0.002 V
6.3V / 6.3 V	±0.0063 V
20V / 20 V	±0.020 V
63V / 63 V	±0.063 V
200V / 200 V	±0.34 V
630V / 630 V	±1.07 V
<b>FREQUENCY RESPONSE</b>	
@ 2V	
20 Hz	±0.002 V
2000Hz	±0.002 V
5000Hz	±0.003 V
20kHz	±0.004V
50kHz	±0.008 V
100kHz	±0.018 V
@ 20 V	
20.001	±0.02 V
2000Hz	±0.02 V
5000Hz	±0.03 V
20kHz	±0.04V
50kHz	±0.08 V
100kHz	±0.18 V

TEST			LIMIT
Phase Test vs. Frequency			
	Reference	Variable	
20Hz – 90 °	1V	1V	±0.020
20Hz – 90 °	10V	10V	±0.020
20Hz – 90 °	.1V	100V	±0.020
20Hz – 90 °	100V	.1V	±0.020
2000Hz - 90 °	1V	1V	±0.020
2000Hz - 90 °	10V	10V	±0.020
2000Hz - 90 °	.1V	100V	±0.020
2000Hz - 90 °	100V	.1V	±0.020
5000Hz - 90 °	1V	1V	±0.030
5000Hz - 90 °	10V	10V	±0.030
5000Hz - 90 °	.1V	100V	±0.030
5000Hz - 90 °	100V	.1V	±0.030
10kHz – 90 °	1V	1V	±0.040
10kHz – 90 °	10V	10V	±0.040
10kHz – 90 °	.1V	100V	±0.040
10kHz – 90 °	100V	.1V	±0.040
20kHz – 90 °	1V	1V	±0.050
20kHz – 90 °	10V	10V	±0.050
20kHz – 90 °	.1V	100V	±0.050
20kHz – 90 °	100V	.1V	±0.050

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**Electrical Equipment**

**PAV - Continued**  
 CLARK HESS

TEST			LIMIT
Phase Test Low Amplitude Normal			
	Reference	Variable	
20kHz – 90 °	2V	200mV	±0.050
20kHz – 90 °	2V	600mV	±0.050
Low Amplitude Reverse			
	Reference	Variable	
20kHz – 90 °	200mV	2V	±0.050
20kHz – 90 °	600mV	2V	±0.050
High Amplitude			
	Reference	Variable	
20kHz – 90 °	2V	.2V	±0.050
20kHz – 90 °	2V	.6V	±0.050
20kHz – 90 °	2V	2V	±0.050
20kHz – 90 °	2V	6V	±0.050
20kHz – 90 °	2V	20V	±0.050
20kHz – 90 °	2V	60V	±0.050
20kHz – 90 °	2V	120V	±0.050
20kHz – 90 °	2V	120V (1)	±0.050
20kHz – 90 °	.2V	2V	±0.050
20kHz – 90 °	.6V	2V	±0.050
20kHz – 90 °	2V	2V	±0.050
20kHz – 90 °	6V	2V	±0.050
20kHz – 90 °	20V	2V	±0.050
20kHz – 90 °	60V	2V	±0.050
20kHz – 90 °	100V	2V	±0.050
20kHz – 90 °	120V (2)	2V	±0.050

Prepared By: Jonathan Umana  
 Date: 05/17/18

Approved By: Jeffrey Stanton  
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## Electrical Equipment

### POWER SUPPLY

ALL MODELS

TEST	LIMIT
<i>Meter Acc.: 1</i>	
12.00	$\pm 0.05\% + 10\text{mV}$
24.00	“
36.00	“
48.00	“
60.00	“
<i>Regulation</i>	
<i>Load</i>	$< 0.01\% + 3\text{mV}$
<i>Line</i>	$< 0.01\% + 3\text{mV}$
<i>Ripple &amp; Noise</i>	$< 1\text{mVrms}$

Prepared By: Jonathan Umana  
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## Electrical Equipment

### Precision LCR Meter ALL IET MODELS

TEST	LIMIT
<b>FREQUENCY</b>	
50 Hz	±[0.2%+.02Hz]
100 Hz	"
1000 Hz	"
10 kHz	"
100 kHz	"
500 kHz	"
1 MHz	"
<b>Ac Test Signal</b>	@ 1kHz
20 mV	± [2%+5mV]
100	"
1 V	"
<b>Capacitance</b>	
Nominal Value	
496.92 pf	nominal±0.5%
982.84 pf	"
5.0082 nf	"
9.9758 nf	"
51.88 nf	"
101.81 nf	"
510.43 nf	"
1.0138 uf	"
5.25 uf	"
10.62 uf	"
<b>RESISTANCE</b>	
10 ohms	± 0.5%
100 ohms	"
1 kohm	"
10 kohm	"
100 kohm	"
1 Mohm	"
<b>INDUCTANCE</b>	
Nominal Value	nominal±0.5%
46.81mH	"
97.83mH	"

Prepared By: Jonathan Umana  
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## Electrical Equipment

### PROG. CURRENT SOURCE

Keithley – All Models

TEST	LIMIT
<b>Range</b>	
100mA	$\pm 0.1\% + 50\mu\text{A}$
10mA	$\pm 0.05\% + 10\mu\text{A}$
-10mA	“
1mA	$\pm 0.05\% + 1\mu\text{A}$
100 $\mu\text{A}$	$\pm 0.05\% + 100\text{nA}$
10 $\mu\text{A}$	$\pm 0.05\% + 10\text{nA}$

Prepared By: Jonathan Umana

Date: 05/17/18

Approved By: Jeffrey Stanton

Date: 5/17/18



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**Electrical Equipment**

**RATIO TRANSFORMER**

GTH RT-7

TEST	FREQ.	INPUT VOLTAGE	LIMIT
DIAL SETTING	<b>800 Hz</b>	<b>18 V</b>	<b>(0.001+0.001/Ratio) %</b>
X000000	“	“	“
9999999	“	“	“
8888888	“	“	“
7777777	“	“	“
6666666	“	“	“
5555555	“	“	“
4444444	“	“	“
3333333	“	“	“
2222222	“	“	“
1111111	“	“	“
1000000	“	“	“
2000000	“	“	“
3000000	“	“	“
4000000	“	“	“
5000000	“	“	“
6000000	“	“	“
7000000	“	“	“
8000000	“	“	“
9000000	“	“	“

Prepared By: Jonathan Umana  
 Date: 05/17/18

Approved By: Jeffrey Stanton  
 Date: 5/17/18



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**Electrical Equipment**

**RECORDER, CHART**

MFG: Astro-Med  
 MODEL: DASH-8

TEST		LIMIT
<b>DC VOLTS</b>		
RNG	I/P	
500V	500	1.1%
	400	“
	300	“
	200	“
	100	“
	50	“
5V	5V	“
	4	“
	3	“
	2	“
	1	“
	900mV	“
	800	“
	700	“
	600	“
	500	“
	400	“
	300	“
	200	“
	100	“
	50	“
<b>AC VOLTS</b>		10KHz
	100mV	2%
	200	“
	300	“
	400	“
	500	“
	1V	“
	2.5	“
	50	“
	100	“
	250V / 400Hz	“

Prepared By: Jonathan Umana  
 Date: 05/17/18

Approved By: Jeffrey Stanton  
 Date: 5/17/18

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## **Electrical Equipment**

### **RECORDER, TEMP, HUM**

All MODELS

SPECIFIED LIMIT:  $\pm 1^{\circ}\text{C}$ ,  $\pm 3\%$

### **STANDARD CAPACITOR**

ALL MFG IET MODELS

SPECIFIED LIMIT: 0.01%

### **VACUUM GAGE**

MFG: USG

SPECIFIED LIMIT: 5.0%FS Assigned

### **WRIST STRAP /FOOTWEAR TESTER**

MFG: UCSTAT

MODEL UC-TE502

SPECIFIED LIMIT:  $\pm 10\%$

Prepared By: Jonathan Umana

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**Kavlico Process Specification**

Process Specification Number

**KPS3616**

Code Identification No.: 22863

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**Electrical Equipment**

**RESISTANCE BOARD**

ALL MODELS

TEST	LIMIT
<b>DC VOLTS</b>	
500	± (1%+5V)
1000	“
2000	“
3000	“
4000	“
5000	“
6000	
<b>AC VOLTS</b>	
500	± (1%+5V)
1000	“
2000	“
3000	“
4000	“
5000	“
<b>Resistance</b>	
200M 50 v	± 10%+10 CTS
250	“
500	± 5%+10 CTS
1000	“
2G 50 v	± 10%+10 CTS
250	“
500	“
1000	“

Prepared By: Jonathan Umana  
 Date: 05/17/18

Approved By: Jeffrey Stanton  
 Date: 5/17/18





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**Electrical Equipment**

**RESISTOR & CAPACITANCE, DECADE**  
 ALL MODELS

Tested	Limit
zero	
1Ω /step	± (1% + .025Ω)
2	"
4	"
6	"
8	"
10Ω /step	"
2	"
4	"
6	"
8	"
100Ω /step	"
2	"
4	"
6	"
8	"
1KΩ /step	"
2	"
4	"
6	"
8	"
10KΩ /step	"
2	"
4	"
6	"
8	"
100kΩ /step	"
2	"
4	"
6	"
8	"
1MΩ /step	"
2	"
4	"
6	"
8	"
100pf /step	± (4% + 3pf)
1	"
2	"
3	"
4	"
5	"
6	"
7	"

Tested	Limit
nf/step	± (4% + 3pf)
2	"
3	"
4	"
5	"
6	"
7	"
8	"
9	"
10	"
20	"
30	"
40	"
50	"
60	"
70	"
80	"
90	"
100	"
200	"
300	"
400	"
500	"
600	"
700	"
800	"
900	"
μf/step	"
2	"
3	"
4	"
5	"
6	"
7	"
8	"
9	"
10	"
20	"
30	"
40	"
50	"
60	"
70	"

Prepared By: Jonathan Umana  
 Date: 05/17/18

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 Date: 5/17/18



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## Electrical Equipment


### SCOPEMETER


Fluke


Specification: Calibrate according to manufacture.

### Calibration Information


You can ask for the model identity (version and calibration data) at any time. To display the identity, do the following:

①  Open the USER OPTIONS menu.

②  Open the VERSION&CALIBRATION submenu.



The screen gives you information about the model number with software version, the calibration number with latest calibration date, and the latest battery refresh date.

③  Return to normal mode.

Recalibration must be carried out by qualified personnel only. Contact your local Fluke representative for recalibration.

Prepared By: Jonathan Umana  
Date: 05/17/18

Approved By: Jeffrey Stanton  
Date: 5/17/18



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**Electrical Equipment**

**System Source Meter**

Model: Keithley - 2601

TEST		LIMITS
<b>DC VOLTS</b>		
Range	Input	
100 mV	100	± 0.015%+150uV
	-100	“
1.0 V	1.000	± 0.015%+200uV
	-1.000	“
6 V	6.00	± 0.015%+1mV
	- 6.00	“
40 V	40.00	± 0.015%+8mV
	-40.0	“
<b>DC CURRENT</b>		
100nA	100	± 0.05%+100pA
1uA	1.0	± 0.025%+300pA
10uA	10.0	± 0.025%+1.5nA
100uA	100.0	± 0.02%+25nA
1mA	1.0	± 0.02%+200nA
10mA	10.0	± 0.02%+2.5uA
100mA	100.0	± 0.02%+20uA
1A	1.0	± 0.03%+1.5mA
3A	2.9	± 0.05%+3.5uA

Prepared By: Jonathan Umana  
 Date: 05/17/18

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**Electrical Equipment**

**TESTER, HI-POT**  
 ALL MODELS

TEST	LIMIT
<b>DC VOLTS</b>	
500	± (2%+5V)
1000	“
2000	“
3000	“
4000	“
5000	“
<b>AC VOLTS</b>	
500	± (2%+5V)
1000	“
2000	“
3000	“
4000	“
5000	“
<b>Resistance</b>	
200M 500V	± 2%+2 CTS
1000	“
2G 50V	± 8%+2 CTS
250	“
500	“
<b>Frequency</b>	
@60 Hz	±0.1%

Prepared By: Jonathan Umana  
 Date: 05/17/18

Approved By: Jeffrey Stanton  
 Date: 5/17/18



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**Electrical Equipment**

**TESTER, INSULATION**

MFG: SLR

TEST	LIMIT
<i>DC VOLTS</i>	
500	± 125 V
1000	“
1500	“
2000	“
2500	“
<i>AC VOLTS</i>	
500	± 125 V
1000	“
1500	“
2000	“
2500	“
<i>DC CURRENT</i>	
50 uA	± 5 uA
80	“
500	± 50 uA
800	“
1 mA	± 0.25mA
<i>AC CURRENT</i>	
50 uA	± 5 uA
80	“
500	± 50 uA
800	“
1 mA	± 0.25mA

Prepared By: Jonathan Umana  
 Date: 05/17/18

Approved By: Jeffrey Stanton  
 Date: 5/17/18

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**Electrical Equipment**

**THERMOCOUPLE MODULE**

**MFG: Fluke**

**MODEL: 80TK**

TEST	LIMIT
Applied °c	
-40	±2.5% + 2°c
-20	±0.5% + 2°c
0.0	“
50	“
100	“
125	“
150	“
200	“
300	“
350	“

**SOLDER IRON TESTER**

**MFG: WAHL**

**MODEL: ST2200**

TEST	LIMIT
<i>Set Temp</i>	
Actual	± 9°F
Pot to GND Potential Diff.	≤ 2V peak
Pot to GND Resistance	≤ 5 ohms

Prepared By: Jonathan Umana

Date: 05/17/18

Approved By: Jeffrey Stanton

Date: 5/17/18

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Process Specification Number

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## Electrical Equipment

### REPAIR STATION

MFG: Weller

MODEL: WR 3M

TEST	LIMIT
#1	
Set Temp	± 17°F
400°F	“
600°	“
700°	“
800°	“

### TACHOMETER/TOTALIZER

Calibration Manual M-20 and K-Winder winding machines

See WI362

TEST	LIMITS
Count	±0.2%
1000	“
2000	“
3000	“

### THERMOMETER, DIGITAL ALL MODELS

TEST	LIMIT
Applied	±0.1%+0.7°c
-75	“
-50	“
-25	“
0.0	“
50	“
100	“
150	“
200	“
300	“
400	“

Prepared By: Jonathan Umana  
Date: 05/17/18

Approved By: Jeffrey Stanton  
Date: 5/17/18



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## Electrical Equipment

### TACHOMETER

#### Calibration Semi-Automatic Rotary Welding Machine

TEST (RPM)	LIMITS
5	$\pm 0.2$
7	“
9	“
10	“

Prepared By: Andres Hernandez  
Date: 12/06/19

Approved By: Jeffrey Stanton  
Date: 12/06/19