		4				3
		Winding Constants *	Units	Tol	Symbol	Wdg A
		DC Resistance	Ohms	<u>+</u> 12.5%	R	4.6
		Voltage @ F _{PS}	Volts	Nominal	V _{PS}	69
		Current @ F _{PS}	Amps	Nominal	I _{PS}	15
		Current @ Fcs	Amps	Nominal	lcs	4.03
		Force Sensitivity @ F _{PS}	N/Amp	<u>+</u> 10%	K _{FPS}	122
	D		lb/Amp	<u>+</u> 10%		27.4
		Force Sensitivity @ No-Load	N/Amp	<u>+</u> 10%	K _{FNL}	122
			lb/Amp	<u>+</u> 10%		27.4
		Back EMF Constant	V/(m/sec)	<u>+</u> 10%	K _B	122
			V/(ft/sec)	<u>+</u> 10%		37.19
		Inductance ****	milli-Henry	<u>+</u> 15%	L	5.3
		Linear Actuator Parameters *	Units	Symbol	Value	
		Peak Stall Force**	Ν	FPS	1830	
			lb	• PS	414.4	
	С	Continuos Stall Force ***	Ν	- F _{cs}	491.7	1
			lb	. 05	110.5	
		Actuator Constant	N⁄√Watt	- κ _Α	56.88	
			lb/√Watt		12.79	
		Electrical Time Constant	milli-sec	τ _E	1.15	
		Mechanical Time Constant	milli-sec	τм	0.45	
		Theoretical Acceleration	m/s ²	ат	1262.1	
			ft/s²	G1	4,141	
		Maximum Theoretical Frequency @ 1" Total Stroke and Sinusoidal / Triangular Motion	Hz	\mathbf{f}_{max}	50.6/56.2	
		Maximum Theoretical Frequency @ 1.25" Total Stroke and Sinusoidal / Triangular Motion	Hz	f _{max}	44.8/49.8	
		Power I ² R @ Fp _S	Watts	P _{PS}	1035	
		Stroke, Maximum	± mm	S _{Amax}	15.88	
			± in	OAmax	0.625	
+		Clearance on Each Side of Coil	mm	Dc	0.508	1
			in	DC	0.02	
		Mass, Moving Coil Assembly	kg	— M _{CA}	1.45	
			lb	····CA	3.2	
		Thermal Resistance of Coil in still air	°C/Watt	Θтн	1.16	
		Maximum Allowable Coil Winding Temp	°C	Tw	155	l

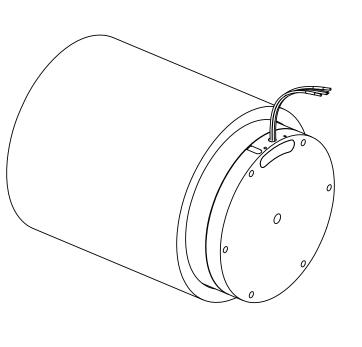
kg

* AT MID-STROKE POSITION AND @ 25°C AMBIENT TEMPERATURE. ** 10 SECONDS @ 25°C AMBIENT & 155°C COIL TEMPERATURE. *** @25°C AMBIENT & 155°C COIL TEMPERATURE. **** MEASURED AT 1000 Hz. В

4

Mass, Field Assembly

А

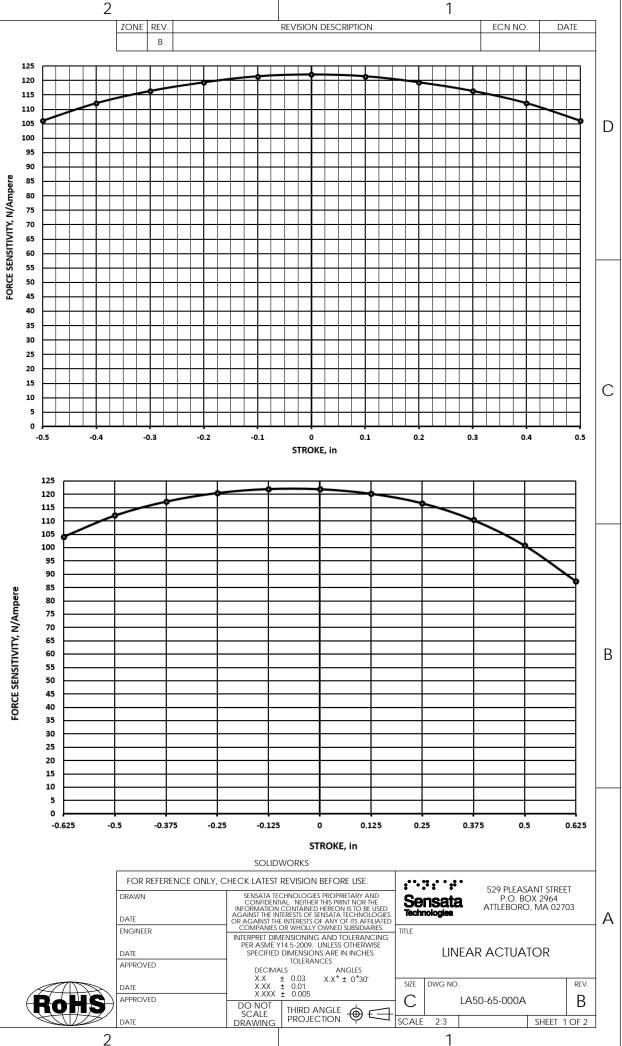


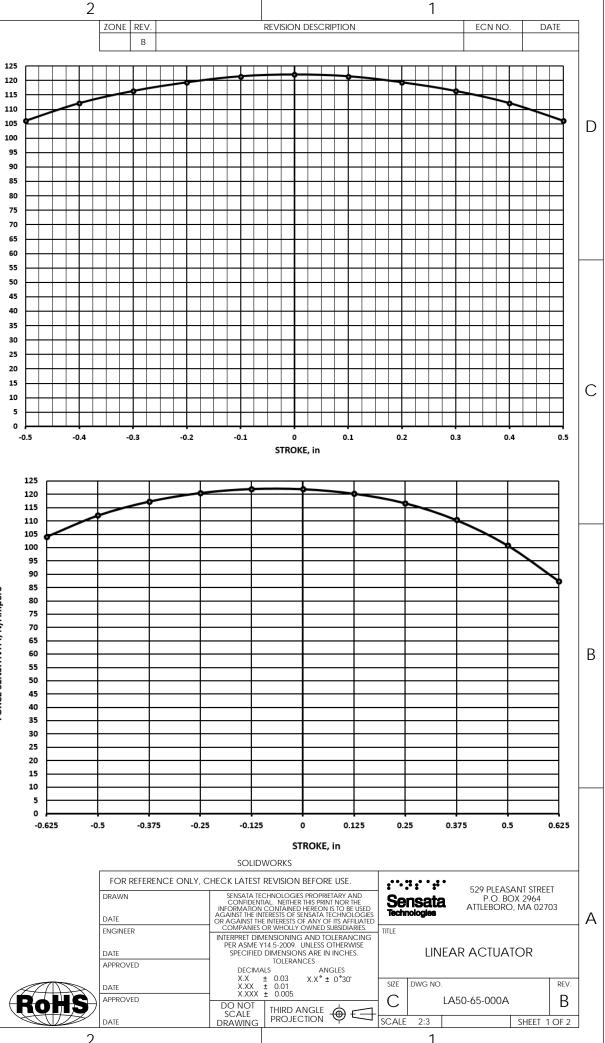
11

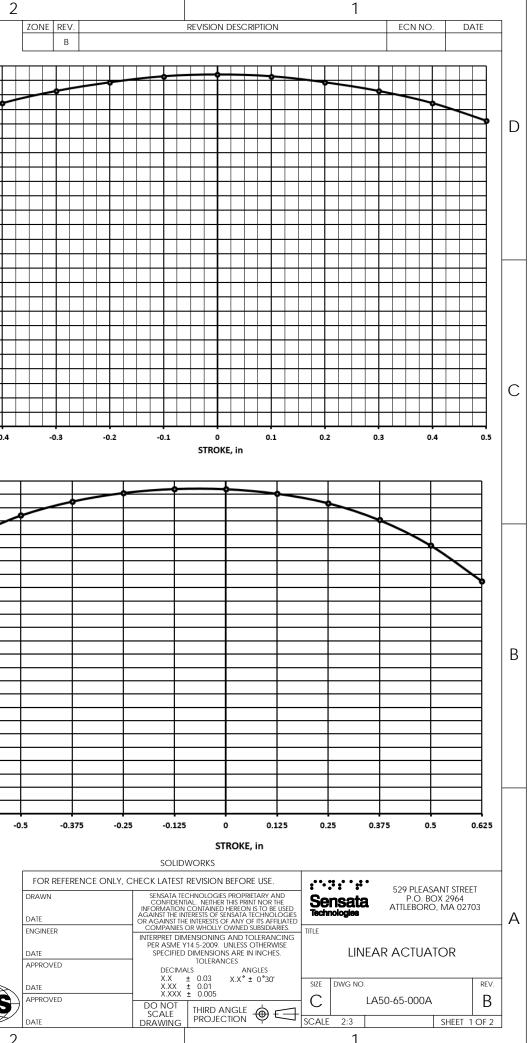
24.3

 $\mathsf{M}_{\mathsf{F}\mathsf{A}}$

А







3

